MING WEI ®
明暐國際集團
MING WEI GROUP

MAX GROUP
www.max-gp.com
www.mingwei.com

明暐紙器機械股份有限公司
MING WEI PAPERWARE MACHINERY CO., LTD.
台灣總公司 HEAD OFFICE(TAICHUNG)
台中市沙鹿區清泉里清泉路1號
No. 1, Qingquan Rd., Shalu District, Taichung City 433, Taiwan
TEL:+886-4-26153117
FAX:+886-4-26154017
http://www.mingwei.com
E-mail:mwcoltd@ms15.hinet.net

- 特別規格亦可接受訂購
- 規格及設計如有變更，恕不另行通知
- 版權所有，翻印必究
- Engineered to your specific Project requirements.
- Equipment Specification subject to change without notice.
- All Rights Reserved.

www.design99.com.tw 201903

速必得 SPEEDY

伺服固定式水性印刷糊折合機（連動線）
Servo Fixed Tpye Flexo Printing Folder Gluer Machine (In Line) (Case Maker)

技術創新、高精度生產
Technical Innovation、High-precision Production

明瑋機械（東莞）有限公司
MING WEI MACHINERY (DONGGUAN)CO., LTD.
廣東省東莞市大朗鎮富民工業區
Fu Min Industry Area, Da Lang Zhen, Dongguan City, Guangdong Province, China
TEL:+86-769-82979100（代表號）
FAX:+86-769-82979110
E-mail:sales-dg@mail.mingwei.com.tw

山東明瑋包裝機械有限公司
SHANDONG MING WEI PACKAGE MACHINERY CO., LTD.
山東省海陽市海陽經濟開發區珠海街8號
8, ZHUHAI STREET, ECONOMIC DEVELOPMENT AREA, HAIYANG CITY, SHANDONG PROVINCE, CHINA
TEL:+86-535-3206388
FAX:+86-535-3206377
M / T:+86-13805326737
E-mail:sales-sd@mail.mingwei.com.tw

日本明瞚分公司 JAPAN BRANCH
Royal Akasaka Saloon 706,1-5-20,Motoakasaka, Minato-ku, Tokyo,107-0051,Japan
TEL.+81-3-5412-0577
FAX. +81-3-5412-0578
e-mail : zvd06204@gmail.com

泰國明瞚分公司 THAILAND BRANCH
51/20 Moo 3, Bangpla , Bangplee, Samutprakarn 10540, Thailand
TEL:+66(0) 92 413 1878
E-mail:davidliu7293@mail.mingwei.com.tw
Contactor:Mr. David Liu

印度明瞚分公司 INDIA BRANCH
G102, Empire Estate, Chinchwad, 411 019 Pune, Maharashtra, India
TEL:+91 20654 01122
Mobile:+91-9512567648
E-mail:travisyang@mail.mingwei.com.tw

阿聯酋（迪拜）明瞚分公司 DUBAI BRANCH
P.O.BOX 26985 DUBAI U.A.E
TEL:+971-4-45808044
Mobile:+971-506457615
E-mail:mwzhaoguang@gmail.com
Contactor: Mr. Zhao Guang

MING WEI ®
明瞚國際集團
MING WEI GROUP

MAX GROUP

技術創新、高精度生產

Technical Innovation
High-precision Production

速必得 SPEEDY

MING WEI

速必得

過去的數十年到現在，時代在不斷的變化，柔版印刷的糊折
合機的製造水準也大幅提升。無論是任何時代，都秉承不拘泥於行業
既定理念的創新思想，不斷的研究和開發單元固定式水性印刷糊折合機，為迫求
並實現紙箱生產線的小批量訂單、節省人力資源、高精度，我們努力不懈的開發
出符合時代的最先進機型速必得。

SPEEDY

We have been making servo type fixed frames flexo folder gluer for last decades. As markets changed so have designs. The end result is most advanced flexo folder gluer the corrugated industry has ever seen. Our SPEEDYanswers the industry's desire for better feeding performance, tighter print registration, unmatched folding accuracy and the ability to do quick order changes for the ever increasing smll lot business,. Labor saving versatility, speed and accuracy are synonymous with the our SPEEDY.

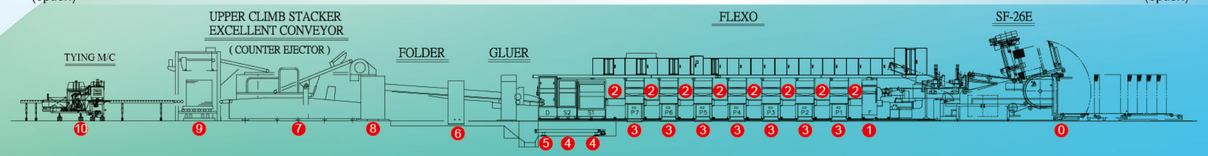
一機兩用 Both Functious
可印刷折合後堆疊或不折合直接堆疊(選配)。
Machine can be folding and stacking after printing or without folding direct deliver to end upper conveyor for stacking (option).

多驅動 MULTI DRIVE
由伺服馬達對各單元的進行獨立驅動，實現高精度高品質印刷。
Each unit is individually driven by servo motors enabling high precision, high quality printing.

快速換單 QUICK SET
採用最新的固定單元式，最短可於2分鐘內換單換，大幅提高生產效率。
High productivity for small orders with setup times within two minutes achieved by latest fixed frames unit.

成型輪 FORMING WHEELS
超過40年的行業經驗與基礎而開發的成型輪，採用專利成型輪設計，可適合客戶的各種紙箱摺紙精度的要求。
High folding accuracy that meets every customer's demands, using patented computer designed forming wheels system technology based on 40 years of experiences as a long established manufacturer.

⓾打包機 Tying Machine (option)
⑨上坡輸送帶 Excellent Conveyer
⑧CNC電腦操作 CNC
⑦計數部 Counter Ejector
⑥折貼部 Folder Gluer
⑤模切部 Die Cutting Unit
④開槽部 Slotting Unit
③印刷部 Printing Unit
②CBS (輸送皮帶系統) CBS (Carrying Belt System)
①送紙部 Feeding Unit
⓪送紙機 Prefeeder (option)



- 標準裝配 Specification
- 各種機種規格 Each Model Specification
- 外形尺寸 Machine Dimension

送紙部 Feeding Unit

前緣進紙部各軸(4軸)由伺服馬達單獨驅動，彎翹紙板也可以穩定送紙。
高速運轉時，具有震動少，噪音小的優點。
同時也具備安全性高，綠色環保的優點。

Feeding performance and reliability is increased dramatically by adopting a lead edge feeder that is capable to handle curled paper and by independently driving each axis (four axes) by servo motor. The feeder is designed to decrease noise and variation when running at high speeds, creating a safer, quieter, environment for operators and plant personal. An added registration compensator greatly greatly inceeases the accuracy of the feeder.

前緣送紙裝置 Lead Edge Feeding System

從AA楞到G楞皆可自動對應且自動設定,我們獨自研究開發的採用伺服馬達驅動的前緣進紙裝置。
採用吸風扇吸住紙板前端，由伺服馬達驅動各前緣進紙軸，利用優力膠輪的摩擦力進行進紙。

Based on a new idea, we developed a unique paper feeding system, a lead edge feeder system driven by servo motors, which allows feeding of paper from AA to G flute with an automatic setting.
The sheets are sucked by the suction fan at the tip and feed by the friction of urethane roller, each shaft of which is individually driven by a servo motor.

降低噪音 Grating Less

前緣進紙桌台，採用伺服馬達帶動，同步速度運轉的上下運動型送紙方式，大幅減小高速運轉時所帶來的震動以及噪音。
和以往的踢紙方式相比，針對彎翹紙板的對應能力也有所加強。
不再使用齒輪箱，無需特意維護。

The table feeds paper with a conventional up and down moment, by a servo motor synchronized trans mission substantially eliminates vibration and noise during high speed operation, and prevents sheet wraping using the kicker method. In addition, the lamination of a gear box.

強力的去除紙粉裝置 Paper Dust Remover

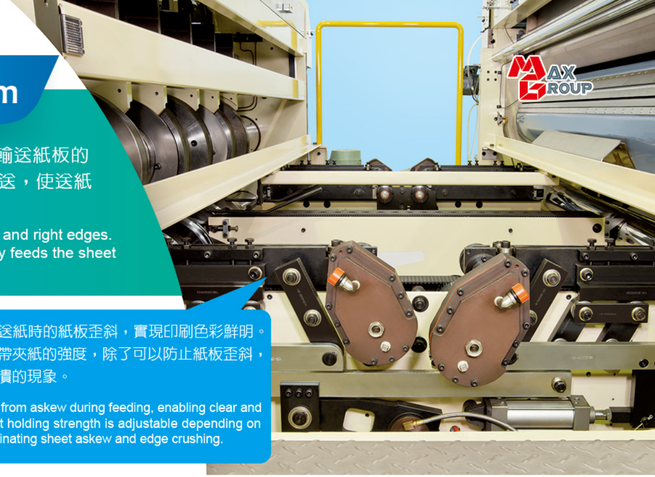
裝在送紙輪上部的數台吸風扇可以實現強力的吸除紙板上的紙粉。

Fans located on the upper feed pull roll remove paper dust from the sheets for superior printing quality.

CBS(輸送皮帶系統) Carrying Belt System

採用高強度的時規皮帶，從上下夾住紙板左右兩端約20mm進行送紙，輸送紙板的系統，在機械中心配置具有吸風機能的中間皮帶吸風防止紙板下垂、斜送，使送紙狀態更趨於穩定。

Heaving duty timing belts feed the sheets by sandwiching them at 20mm from the left and right edges. In adition, a center belt with suction function located at the center of the machine stably feeds the sheet without sagging or askew feed.



單元固定式，無需開合 Fixed Unit Design

各單元無需開合，可大幅縮短設定時間。
各單元無需開合，可防止各種事故。
Fixed unit designs no need to open and close frames.
Fixed unit designs prevent accidents and safety.

運轉狀態下可換版、換墨

Without Printing Units, It Can Be Changed Printing Plate And Ink While Other Printing Unit Is Running.

即使沒有使用印刷單元，輸送皮帶也會輸送紙板。
機器運轉中也可將版胴從通紙線的位置上升100mm。
另外各印刷單元也可個別升降，所以不只是換色，連印版交換都可實現完成。機器可以在機械運轉當中進行準備下一個訂單。不但減少停機時間，縮短裝換版時間，更大的提高了生產效率。

Using a unique system that raises the print cylinders 100mm (4 ") from the board feeding line (height), it's possible to change printing plates and ink while the machine is operating. This allows the operators to set up on next order. Reducing set up time and increasing productivity.

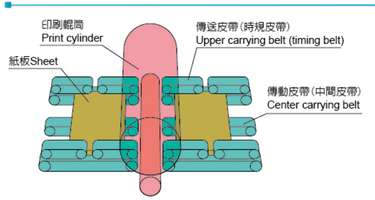
CBS皮帶傳動系統可防止送紙時的紙板歪斜，實現印刷色彩鮮明。根據紙板的種類可調節皮帶夾紙的強度，除了可以防止紙板歪斜，也不會出現將紙板兩端壓潰的現象。

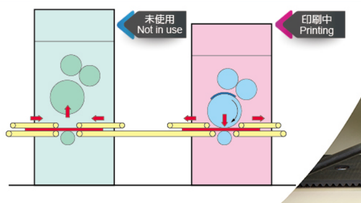
The CBS prevents the sheets from askew during feeding, enabling clear and hig quality printing. The sheet holding strength is adjustable depending on the types of sheets used, eliminating sheet askew and edge crushing.

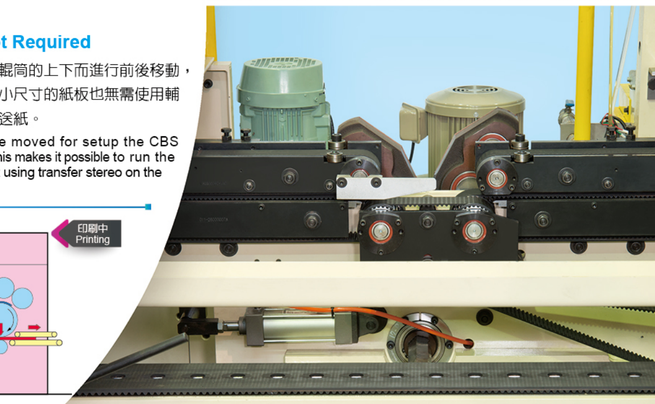
無需使用輔助紙板
Transfer Stereo Is Not Required

傳送皮帶上皮帶會根據印刷輥筒的上下而進行前後移動，可時常保持送紙，即使是最小尺寸的紙板也無需使用輔助印版，也可保持常時穩定送紙。

When the print cylinders are moved for setup the CBS automatically compensates. This makes it possible to run the minimum size sheets without using transfer stereo on the printing cylinders.







印刷部 Printing Unit

印刷方式採用刮刀式方式，用刮刀片刮取附著在陶瓷網紋滾上的油墨使附著在陶瓷網紋輥上的油墨膜的厚度常保持一定的狀態。不受機台運轉速度、紙板尺寸的影響，降低色彩不均等現象的發生頻率。
配合高效穩定的傳動皮帶系統，實現無歪斜高品質印刷。帶狀印刷、滿版印刷皆可應用，下筆訂單的準備可是先完成，大幅縮短換單時間。

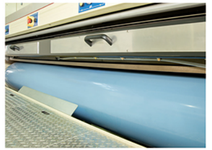
The use of a chambered doctor blade system, which scrapes excess ink from a ceramic anilox roll, covers ink uniformly regardless of machine speed or sheet size, eliminating uneven or faded colors.
The carrying system with excellent stability enables high quality, sharp printing with less misalignment.
A fixed unit design responds to stripe printing and solid printing, allowing preparation for next order in advance while in operation and significantly reducing the time for set change over.

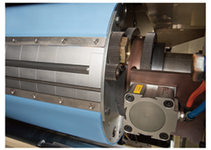
油墨供應系統 Ink Diaphragm System

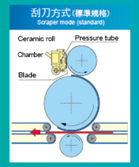
從油墨的供應到回收洗淨，皆為全自動作業。
油墨的供給回收採全新的油墨泵以及獨特研發的新方式，大幅減少油墨流失，並可縮短供給和回收所需時間。
油墨輪、油墨槽、油墨管的洗淨方式採用獨特的新方式，最大限度限制油墨殘留以及油漬的發生，調整水量與水流保持最佳的洗淨狀態。
Ink circulation and wash up is fully automatic. Unique pumping system decreases ink loss while circulating ink volumes necessary for a high speed operation, special designed wash up system thoroughly while using a minimum amount of water.

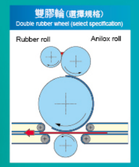
電動卷版裝置 Automatic Print Stereo Mounting Device

採用電動捲板, 防止人為誤差。採用無段固定方式，防止印版在印刷輥筒上下垂。
Stereo winding is motorized, allowing the operator to set up the print unit fast and accurately.









印刷輥筒的升降
通過各單元和傳動皮帶的連動，使印刷輥筒、網紋輥等可以從紙板通過線處上升約100mm。機台運轉中將未在使用單元上升，便可換版換色，並可同時準備下一筆訂單已大幅縮短準備時間，減輕作業的負擔。印刷輥筒的上下，印壓調整等皆可通過CNC進行遠距離操作。

Print Unit Set Up

During set up the print units are raised 100mm above from board line (height) and CBS automatically compensates, Printing units can be raised for set up, even while the machine is running, All functions are controlled by CNC computer by remote control way for adjust like up/down of printing cylinder and gap adjusting.

壓線開槽部 Creasing & Slotting Unit

採用8軸式雙開槽，無需追加刀具以及拆卸刀具，並可使壓線強度保持穩定。折線精度的提高，使切口變得更為漂亮，貼邊的精度也隨之提高。
Special designed 8 shaft slotting section offers perfect creasing and clean slitting, while creasing precise joints. By employing double slotting units, the operator never needs to add remove knives.

貼邊的自動設定 Automatic Glue Flap Setup

有無角刀邊的設定，可通過CNC進行遠距離操作。設定為有角刀邊時，貼邊長度可在0-50mm之間手動調整。
Whenever in manual or automatic mode, width of glue joint flap can be adjusted from 0 to 50mm.

切入深度的自動設定 Automatic Setup of Slotting Depth

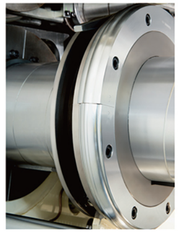
刀具切入深度，可通過CNC進行操作，對上邊與底邊分開進行調整。
The CNC computer adjusts upper and lower flap slotting depth.

雙開槽 Double Slotting Unit

上邊、底邊的切入加工由雙軸分別完成。上軸裝凸刀，下軸裝凹刀。
Cutting by the upper flap and lower flap will be individually done by two axis processing.
The upper axis holds the convex blade and the lower axis holds the concave blade.

雙壓線 Double Creasing Units

壓線輪軸和破壞輪軸和印刷輥筒採用相同外徑，平均的壓潰紙板壓線。
和小外徑的破壞輪相比，在運轉狀態下，AB楞以及加強內芯的紙板也不會彎曲，使破壞與壓線常保持穩定。開槽單元和壓線單元之間可以開啓，使交換刀具等維護作業變得容易。



壓線輪和破壞輪的各軸上可裝配2種不同形狀，楞別、尺寸、襯墊等可根據各種情況選擇4種不同的壓線破壞組合。

Using the same diameter for creasing and crushing axeswith a plate cylinder enables uniform sheet squaringand creasing, It is possible to stably crush and rule sheets, even with an AB flute or reinforced paperboard. Without bending in high speed running, compared with a small diameter crushing roller. Both creasing and crushing axes can attach two different figures, allowing the selection of a maximum of foure combinations of creasing and crushing according to the type of flute, size and liner.

模切部 Die Cutting Unit

對於各種紙板皆可高精度模切，即使再複雜的設計，也可以銳利的模切。上下各一組模切輥，可裝全模切型和手孔型。在模切輥樣式上，加上附有自動定位功能的一鍵安裝式手孔，不用工具也可以簡單拆卸。

A full size, soft anvil rotary die cutter gives flexibility designs in this machine unit. In addition, a “one touch” hand hole cutting device with automatic positioning system is standard. No tools are necessary to mount or remove the “ one touch” device.

軟式模切輥
Soft Cut Roll Die Cutter

採用模切刀型加上軟切用鋸齒刀，在鐵砧處捲優力膠的模切方式。
木型安裝方法，可選用上切與下切。

A soft cut serrated blade is used for the die and anvil is wrapped with urethane.
You can choice either cut up or cut down type in mounting wooden molds.

一鍵安裝式手提孔裝置
One Touch Hand Holes Cutter Device

手提孔等模具可以非常簡單的安裝至彈簧式台座上。
Hand hole cutting dies are easily mounted with patented spring die holder.

獨立驅動馬達與速度補償裝置
Independent Drive And Grinding Device

優力膠輪具有獨立驅動馬達，並附有外徑研磨裝置，使耗後的優力膠輪可以調整補償外徑縮小後的線速度，確保模切的精準度。

Anvil roll with an independent drive and a grinding device for grinding outside diameter of anvil roll, let after worn out urethane anvil roll (smaller diameter) can be got compensate speed, make sure die cutting precision.

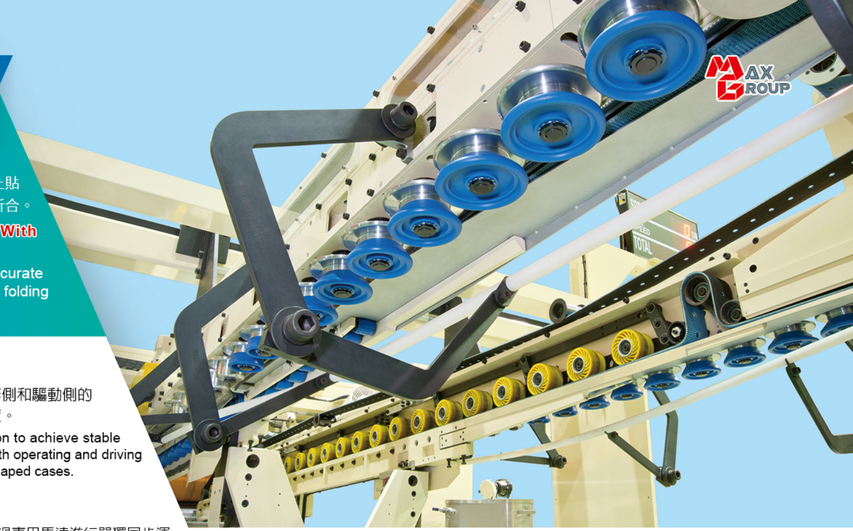
糊折合部 Folder Gluer

特殊的整形輪設計確保良好的成型

在開槽單元處進行正確的壓線、開槽加工，在此基礎上，加上貼合縫隙的控制及防止魚尾情況的產生，實現穩定且高精度的折合。

Special Design Forming Wheels For Make Sure With Nice Forming Of Folding.

minimizes joint gaps and fish tails, this combined with accurate creasing and slotting system, produces the highest quality folding and forming.



成形槎下皮帶 Underneath Belts

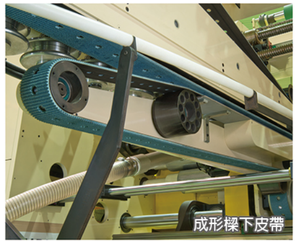
貼合單元出口處下皮帶裝配吸風功能，保持穩定送紙。操作側和驅動側的皮帶可單獨驅動，也會提高不規則的外型的紙箱的貼合精度。

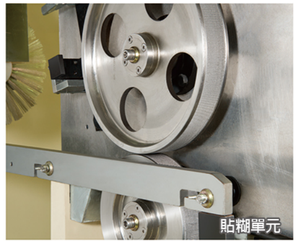
The underneath belt at the exit side of gluer has a suction function to achieve stable sheet feeding. In addition, by individually driving the belts of both operating and driving sides, the device improves joint accuracy, especially for odd shaped cases.

貼糊單元

採用適合均一塗抹的橫溝式，通過刮刀調整可加減塗抹量。通過專用馬達進行單獨同步運轉，機台停機時也可單獨迴轉以防止漿糊乾涸。配合內貼使用，將供糊裝置安裝於操作側。

A high speed glue head or an advanced glue wheel is standard equipped. The advanced glue wheel has horizontal slots that maintain uniform glue coverage through a doctor blade system. An independent drive prevents the glue from drying if the machine is stopped.


成形槎下皮帶


貼糊單元

高性能糊泵

採用高性能蠕動式糊泵，使用壽命比以往產品延長近10倍。需要維護的次數和故障率大幅減少。

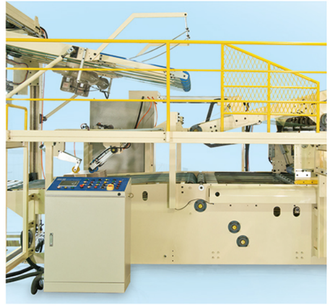
High Performance Glue Pump

With newly employed high performance tubing, the life of pump and tube is extended 10 times compared to conventional ones, significantly reducing the need for maintenance and troubleshooting.

計數排出部 Counter Ejector

計數排出部是採用高速排出紙板時迅速處理連續送紙推積(two stages)的設備。成型後出來的紙板通過整型部矯正，一張一張的排出，如果追加折合精度檢驗裝置，就可全部計數檢查。

Counter ejector is an adopted high speed outputting no stop deliver stacking (two stages) sheets way equipment. After folding and forming cartons, cartons one by one fall down and stacking at squaring section for align squaring, and one by one deliver to next stage for counting and ejecting (with patented).



連續送紙堆積(二段式)計數排出部

在整型部矯正的紙箱

1. 用吸風皮帶一張一張的從下部取出。
2. 光電管計數。
3. 在第2吸風皮帶上斜疊。
4. 案設定張數在紙張停止位置累積推放。
5. 送出給打包機，結束計數。

No Stop (Two Stages) Deliver And Stacking Counter Ejector

Alignment for cartons at squaring unit .

1. One by one delivery from lower position for insert stacking.
2. Sensor counting.
3. Stacking at second suction belts pre stacking like fish scale shape.
4. It will stop stacking according to setup quantity.
5. Delivery to next tying or strapping machine. Finished counting

標準計數排出部(不含上方疊紙上坡輸送帶)

Stndard Counter Ejector (Not Including Upper Excellent Conveyor)

整型拍紙 Alignment Squaring

整型拍檔板的矯正次數用變頻器進行確實的調整

Alignment squaring frequent by inverter control speed.

大型壓紙風扇 Large Holding Fan

大型壓紙風扇是用在整型拍檔板的上面，利用風扇吹壓被整型的紙箱。以利防止紙箱的晃動從而達到高速時的安定排出裝置。壓紙風扇風量可用調頻器調整。

Large holding fan is located at upper of squaring unit, use fan blowing and press cartons for holding, prevent cartons vibration for get stabilize while high speed ejecting. Large holding fan it blowing volume adjustable by inverter.

CNC(電腦控制台) CNC Unit

CNC的概要

此CNC系統是累積多年經驗所開發的印刷糊折合連動線的專用控制系統。將楞別、尺寸紙板加工等數據輸入後，只需按一個鍵，即可開始機台的設定。如果事先將油墨以及印刷版準備好的話，即使是最小尺寸到最大尺寸的設定也只需要90秒左右即可完成，只需2分鐘左右即可開始下筆訂單的試印刷作業。CNC可保存約20000比生產數據，相同內容在下次生產開始時，只需輸入訂單號碼即可呼叫出上次生產的內容，使用和上次相同的設定。實現少人化操作，發揮各種遠距離操作的優點。

It was developed dedicated software for flexo folder gluer that is easy to use while still giving the operator flexible control. Operators simply enter the flute information, blank dimensions, and style of box, and the computer does the rest.By setting up the print units during the previous run, setup times can be dramatically decreased, it taks 90 seconds to change from minimum size to maximum size, enabling a test print of the next batch in just two minutes. The computer can hold up to 20,000 set orders and have a teaching function to minimize operator training. A similar order can be easily handled by recalling previous data, enabling labor saving operation in addition to various remote control operations.

觸控螢幕 Touch Panel

各單元的微調，可透過裝在整形單元的觸控螢幕進行簡單操作。

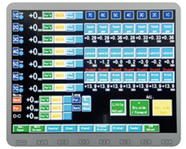
Most adjustments can be done from the main control panel located at operator side of the squaring section.

在主畫面上，機台的加減速，需使用的印刷單元，鈴聲等皆可一鍵完成。

In main display, the increase and decease machine speed, using printing unit, and alarm sound can be one touch completed.

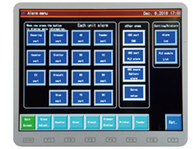
通過計數排出部的操作面板，可依據紙板狀態以及送紙情況等,對各單元進行適當的設定調整。

These operation panels at the one stage section can appropriately configure the setting at each section according to both sheet and feeding conditions.



從送紙部到計數排出部皆有單獨的設定畫面，在畫面上可輸入印壓、刀具位置、油墨洗淨時間等基本內容。

Adjustments can also be made on individual displays at each unit. These functions, such as printing and slot knives position, help the operator during initial set up and running of order.



當機台感應到異常時，異常感應畫面會瞬間將異常的內容掌握，並立即在觸控螢幕上顯示出異常診斷的畫面。

If an error does occur, the monitor shows the operator where the problem is located.

大型顯示器 Large Display

顯示機台速度、設定所用時間，一目了然各操作人員可第一時間掌握目前狀況。遠距離操作用觸控螢幕。

The large display shows machine speeds, setup time…etc. for easy viewing by all operators and productionpersonal.

疊紙上坡輸送帶 (選購設備) Excellent Conveyor (Option)

上坡輸送帶與疊紙功能的概要

此機構為世界獨一擁有

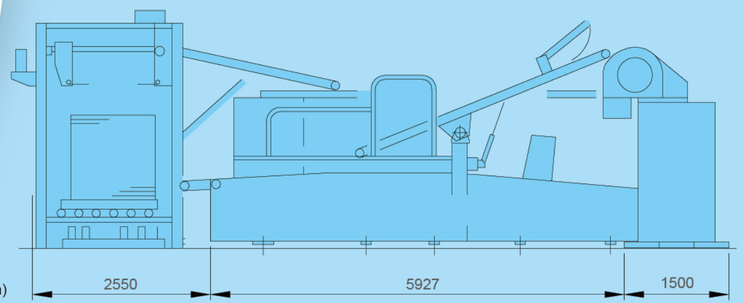
上坡輸送帶位於計數部的上方，是不使用整型折合機折合時最有用的設備。比如在加工軋製平板通紙或2片接紙箱時通過此上坡輸送帶後，再送到計數部後部堆疊。CNC電腦裡有專用軟體控制，可由CNC的操作員設定操作，所有的加工程式完全自動化，無需特別專業人員。整型部出來的紙板送至延伸到整型部的上坡輸送帶上堆疊，堆疊狀態下輸送到計數部後面的堆疊機，然後落到堆疊機內拍齊。當堆積到一定高度（堆積的紙板高度）或到作業完成時，此機器會配合下筆訂單加工的需要，將紙板排放在（操作側或傳動側）適當的方位。

Upper Delivey Belts With Stacking Function Overview:

Unique Construction Design In The World

For instance, in processing flat through or twin pieces joints the sheets, the sheets are feed by this excellent conveyor and stacked at the back of counter, The stacker is controlled by software installed in CNC machine and can be set for complete automatic operation, without the need for a designated worker at the machine. The sheets discharged from the folding section are transferred to the conveyor extended over the squaring section in wrapped form, and then sent to the down stacker behind the counter. While being feed to the hopper, the sheets are then aligned at the down stacker and discharged in the desired direction (operation side or drive side) for preparing the next process, to be stacked in a certain number (stacked height), or to finish the process.

■外型尺寸 Dimensions



(Unit: mm)

各種機型規範內容

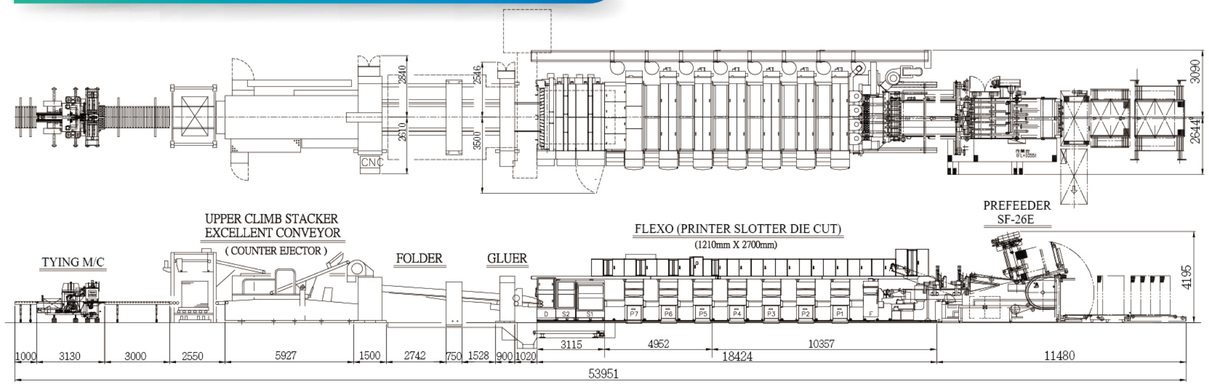
伺服固定式水性印刷糊折合機(連動線)
Servo Fixed Tpye Flexo Printing Folder Gluer Machine (In Line) (Case Maker)

機械規範 Model (7C+S+D)		921型	1125型	1227型
最高機器速度 Max. Machine Speed (sheets/min)	張/分	350	330	300
最大通紙 (A式紙箱) Max. sheet feed size	mm	880x2100	1050x2500	1210x2700
最小通紙 (A式紙箱) Min sheet feed size	mm	230x695	260x775	290x775
折架最小尺寸 Min. folding siz	mm	330	360	360
最大通紙 (軋製平板) Max. sheet size (no folding size)	mm	880x1100	1050x1200	1210x1700
最小通紙 (軋製平板) Min. sheet size (no folding size)	mm	220x600	260x600	290x600
計數部寬度 Max. width of sheet not folding	mm	1400	1500	2000
最大印刷面積 Max. printing area	mm	820x2000	1020x2100	1100x2600
最大印版長度 Max. film length	mm	880	1075	1210
沾糊寬度 Guide joint width	mm	35	35	35
最小紙箱高度 Min. box height	mm	80	80	80
所需動力 (約) Required power	kw	420	480	530
重量概算 Approx. weight	kg	約50000	約74000	約82000

＊動力、重量等隨著選擇機種的不同，會有所差異。上述數值僅供參考
＊最大、最小紙板尺寸，通紙速度隨著情況會有需要減速。
＊此宣傳冊所標記的規範、款式，隨著設計更新會有更改。

＊Required power and weight may change depending on configuration .
＊Speed may need to be reduced when running the Max. and Min. sheets.
＊Reserve the right to change specification without notice.

外型尺寸 Machine Dimension (For 7 color Flexo Printer Slotter Die Cut Folder Gluer)



日本石倉系統技術移轉 (SF-26E)

Japan Ishikura System Technology Transfer

獨特功能設計

1. 主體送紙機配合可最高速度250-400張/分高速送紙。
2. 具有整疊紙板落下防撞的緩衝裝置。
3. 進紙板側, 附有整疊進紙的電動送紙輥輪系統。
4. 附有推紙裝置, 可將棧板上堆疊的紙板推往輸送帶。
5. 具有收集棧板(木板)系統。
6. 可將整疊最底部的紙板退出。
7. 出紙板側, 接印刷機送紙部具有擋紙與拍紙裝置。
8. 自動連線感應送紙配合印刷機速度, 並附有控制系統。

Full Auto Sheet Pre-feeder (SF-26E)

【Feature】With special function design

1. Auto Pre-Feeder Match Feeding Speed 400 sheets/min.
2. With Rubber Stopper Wheels on the Auto Pre Feeder Avoid Damage Sheets.
3. In feed Sheet Side, With Motorized Deliver Pile Sheets Roller system.
4. With Pushing Sheets Device for Push Out Sheets on Pallets to Belt Conveyor.
5. With Collect Pallet (Wooden Board) System.
6. Ejecting Bottom Sheet of Pile is Available.
7. Output Sheet Side, With Hold Folk and Squaring Device.
8. Auto Pre Feeder Link with Flexo Feeding Unit Speed, with Control Panel.

全自動送紙機 (SF-26D)

MING WEI

獨特功能設計

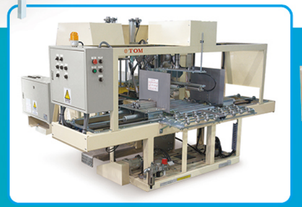
1. 主體送紙機配合可最高速度250張/分高速送紙。
2. 具有整疊紙板落下防撞的緩衝裝置。
3. 進紙板側, 附有整疊進紙的電動送紙輥輪系統。
4. 附有推紙裝置, 可將棧板上堆疊的紙板推往輸送帶。
5. 具有收集棧板(木板)系統。
6. 可將整疊最底部的紙板退出。
7. 出紙板側, 接印刷機送紙部具有擋紙與拍紙裝置。
8. 自動連線感應送紙配合印刷機速度, 並附有控制系統。

Full Auto Pre Feeder Machine (SF-26D)

1. Auto Pre-Feeder Match Feeding Speed 250 sheets/min.
2. With Rubber Stopper Wheels on the Auto Pre Feeder Avoid Damage Sheets.
3. In feed Sheet Side, With Motorized Deliver Pile Sheets Roller system.
4. With Pushing Sheets Device for Push Out Sheets on Pallets to Belt Conveyor.
5. With Collect Pallet (Wooden Board) System.
6. Ejecting Bottom Sheet of Pile is Available.
7. Output Sheet Side, With Hold Folk and Squaring Device.
8. Auto Pre Feeder Link with Flexo Feeding Unit Speed, with Control Panel.

全自動送紙機 Fully Auto Pre Feeder 規格表Specification

型 號 Model	SF-26E		SF-26D	
配合設備 Machine Type For	印刷開槽機用 Flexo Printer		印刷開槽機用 Flexo Printer	
最高速度 Max. Speed (Sheet/Min.)	350 (5 ply) -400 (3 Ply)		250	
最大送紙尺寸 Max. Feed Size	1230x2555mm		1600x2445mm	
最小送紙尺寸 Min. Feed Size	240x690mm		300x600mm	
最高負載重量 Max. Pile Loading	1000kg		1000kg	
最高積紙高度 Max. Pile Height	1800mm		1700mm	
棧板收集系統 Pallet Collection system	含有With	不含Without	含有With	不含Without
占地面積 Machine Size (LxWxH)	20.5x7.5x4.2m	20.5x4.9x4.2m	20.4x6.8x2.7m	20.4x4.9x2.7m
使用馬力 Machine Power (HP/KW)	47/35	40/30	38/28	33/24
機械重量 Machine Weight (Tons)	26	21	25	20



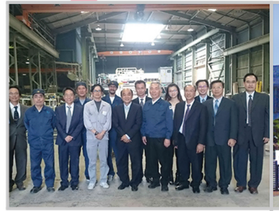
日本 TOM (Japan Tom)
自動捆包機 / Auto Tying Machine (PE Rope)

自動 PP 帶打包機
Auto Strapping Machine (PP Tape)

嶄新整合 縱橫全球

Global solutions for your MAX profit

MAX GROUP



Japan
Shizuoka
靜岡工機株式會社(日本)
Shizuoka Koki Co., Ltd.

Japan
Tokyo
山田機械工業株式會社(日本)
Yamada Kikai Kogyo Co., Ltd.

Japan
Osaka
石倉系統有限公司(日本)
Ishikura System Co., Ltd.

U.S.A. Holland
Spokane Bladel
何倫斯系統國際公司
Alliance Machine Systems International, LLC.

Spain
Barcelona
西班牙康卓臨
Control-ing